

PENNETEK MENDER HD PART A**1 PRODUCT AND COMPANY IDENTIFICATION**

Vendor Details: Penntek Industrial Coatings
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2 HAZARDS IDENTIFICATION**Classification of the Substance or Mixture****GHS Classification in Accordance with 29 CFR 1910 (OSHA HCS):**

Health, Acute toxicity, 4 Oral
Health, Acute toxicity, 5 Oral
Health, Skin corrosion/irritation, 2
Health, Respiratory or skin sensitization, 1 Skin
Health, Serious Eye Damage/Eye Irritation, 2 A
Health, Respiratory or skin sensitization, 1 Respiratory
Health, Specific target organ toxicity - Single exposure, 3
Health, Carcinogenicity, 2

GHS Label Elements, Including Precautionary Statements

GHS Signal Word: **DANGER**

GHS Hazard Pictograms:

**GHS Hazard Statements:**

H302 - Harmful if swallowed
H303 - May be harmful if swallowed
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled
H336 - May cause drowsiness or dizziness
H351 - Suspected of causing cancer

GHS Precautionary Statements:

P260 - Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P280 - Wear protective gloves.
P284 - Wear respiratory protection.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 - Immediately call a POISON CENTER or doctor/ physician.

Hazards not Otherwise Classified (HNOC) or not Covered by GHS

Route of Entry: Eyes; Ingestion; Inhalation; Skin;

Target Organs: Respiratory system; Skin; Eyes;

Inhalation: At room temperature, MDI vapors are minimal due to low vapor pressure. However, heating, spraying, foaming, or otherwise mechanically dispersing (drumming, venting or pumping) operations may generate vapor or aerosol concentrations sufficient to cause irritation or other

adverse effects. Excessive exposure may cause irritation of the eyes, upper respiratory tract and lungs. Severe overexposure may lead to pulmonary edema. May cause respiratory sensitization with asthma-like symptoms in susceptible individuals. MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized. Symptoms may include coughing, dryness of throat, headache, nausea, difficult breathing and a feeling of tightness in the chest. Effects may be delayed. Impaired lung function (decreased ventilator capacity) has been associated with overexposure to isocyanates

Chronic: As a result of previous repeated overexposures or a single large dose, certain individuals develop isocyanate sensitization (chemical asthma) or tissue injury in the upper respiratory tract. Animal tests indicate skin contact alone may also lead to allergic respiratory reaction. These effects may be permanent. Any person developing asthmatic reaction or other sensitization should be removed from further exposure

Skin Contact: Product is a skin sensitizer. Causes irritation with symptoms of reddening, itching and swelling. Prolonged or repeated exposure can cause skin irritation, reddening, dermatitis, and in some individuals, sensitization. Skin contact may result in allergic skin reactions or respiratory sensitization, but is not expected to result in absorption of amounts sufficient to cause other adverse effects. May stain skin. Cured material is difficult to remove.

Eye Contact: As a liquid, vapor, aerosol or dust, may cause irritation, inflammation, and/or damage to sensitive eye tissue. Symptoms include reddening, tearing, stinging and swelling. May cause corneal injury. Prolonged contact may cause conjunctivitis.

Ingestion: Single dose oral toxicity is considered to be extremely low. Can result in irritation and corrosive action in the mouth, stomach tissue and digestive tract. Symptoms can include nausea, vomiting, sore throat, abdominal pain and diarrhea. Ingestion is not an applicable route of entry for intended use.

3 COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Ingredients:			
CAS#	%	Chemical Name:	
101-68-8	25-65%	4,4'-Methylenediphenyl diisocyanate	
9016-87-9	25-45%	Isocyanic acid, polymethylenepolyphenylene ester	
26447-40-5	15-35%	Benzene, 1,1'-methylenebis[isocyanato-	
39310-05-9	0-20%	Benzene, 1,1'-methylenebis[isocyanato-, homopolymer	

4 FIRST AID MEASURES

Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility immediately.

Skin Contact: Wash off in flowing warm water or shower with soap. Remove and wash contaminated clothing and discard contaminated shoes. For severe exposure, get under safety shower after removing clothing, then seek medical attention. If redness, itching or a burning sensation develops or persists after the area is washed, consult a physician.

Eye Contact: Flush with large amounts of water for 15 minutes. Materials containing MDI may react with the moisture in the eye forming a thick material that is difficult to remove. Get immediate medical attention.

Ingestion: DO NOT INDUCE VOMITING. Give 1-2 cups of milk or water to drink. Never give anything by mouth to an unconscious person. Seek medical attention.

5 FIRE FIGHTING MEASURES

Flammability: OSHA - none; DOT - none

Flash Point Method: PMCC

Burning Rate: N/A

Autoignition Temp: NDA

LEL: N/A

UEL: N/A

Use dry chemical, foam, carbon dioxide, foam or water spray for large fires. The reaction between water and hot isocyanate may be vigorous. If possible, contain fire run-off water.

Protective Equipment: Wear positive-pressure self-contained breathing apparatus with full face mask and full protective clothing.

Unusual Hazards: At temperatures greater than 400°F, polymeric MDI can polymerize and decompose which will cause pressure build-up in closed containers. Explosive rupture is possible. Water contamination will produce carbon dioxide. Do not reseal contaminated containers as pressure buildup may rupture the containers. Downwind personnel must be evacuated.

Fire Degradation Products: Isocyanate vapor and mist, carbon dioxide, carbon monoxide, nitrogen oxides and traces of hydrogen cyanide.

6 ACCIDENTAL RELEASE MEASURES

Spill: Evacuate and isolate spill area. Remove any ignition sources. With adequate ventilation and appropriate personal protective equipment, cover the area with an inert absorbent material such as clay or vermiculite and transfer to metal waste containers. Move container to a well ventilated area (outside), but do not seal the container with the isocyanate mixture.

Larger quantities of liquid may be transferred directly to drums for disposal. Decontaminate or discard all clean-up equipment.

NOTE: ISOCYANATES WILL REACT WITH WATER AND GENERATE CARBON DIOXIDE. THIS COULD RESULT IN THE RUPTURE OF ANY CLOSED CONTAINERS.

Clean up: The area should then be flushed with a decontamination solution. The decontamination solution is a 5-10% mixture of sodium carbonate and 0.5% liquid detergent in water solution or a 3-8% concentrated ammonium hydroxide and 0.5% liquid detergent in water. Use 10 parts decontamination solution to 1 part spilled material. If the ammonium hydroxide solution is used, ammonia will be evolved as a vapor. Use caution to avoid exposure to high concentrations of ammonia. Allow to stand for 48 hours letting evolved carbon dioxide escape.

7 HANDLING AND STORAGE

Handling Precautions: Handling: Use personal protective equipment when transferring material to or from drums, totes or other containers. The reaction of polyols and isocyanates generates heat. Contact of the reacting materials with skin or eyes can cause irritation and may be difficult to remove from the affected areas. Do not smoke or use naked lights, open flames, space heaters, or other ignition sources near pouring, frothing or spraying operations.
Special Emphasis for Spray Applications: Inspect the application area from the potential to expose other persons or for overspray to drift onto buildings, vehicles or other property. When spraying building exteriors, persons entering or exiting the building as well as those inside could be exposed to polyisocyanates due to wind conditions, open windows or air intakes. Do not begin application work until these potential problems have been corrected.

Storage Requirements: Storage: When stored between 15 and 30°C (60 and 85°F) in dry place in tightly sealed containers, typical shelf life is 6 months or more from the date of manufacture. Consult technical data sheet for shelf life requirements affecting performance quality. Should freezing occur, the material must be thawed thoroughly and mixed until uniform. Opened containers must be handled properly to prevent moisture pickup. Do not reseal if contamination is suspected.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls: MDI has a low vapor pressure at room temperature. Monitoring is required to determine engineering controls. Uses requiring heating and/or spraying may require more aggressive engineering controls or PPE. Eyewash and safety showers should be available.

Personal Protective Equipment: 4,4'-Methylenediphenyl diisocyanate cas#:(101-68-8) [25-65%]

Personal protective equipment

Respiratory protection: Where risk assessment shows air-purifying respirators are appropriate use a full-face particle respirator type N100 (US) or type P3 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection: Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching gloves outer surface) to avoid skin contact with this

product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Eye protection: Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection: Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Hygiene measures: Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

Isocyanic acid, polymethylenepolyphenylene ester cas#:(9016-87-9) [25-45%]

Personal protective equipment

Respiratory protection: Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection: Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching gloves outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Eye protection: Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection: Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Hygiene measures: Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

4,4'-Methylenediphenyl diisocyanate cas#:(101-68-8) [25-65%]

Components with workplace control parameters

TWA 0.0050 ppm USA. ACGIH Threshold Limit Values (TLV)
Respiratory sensitization

C 0.02 ppm USA. OSHA - TABLE Z-1 Limits for Air Contaminants -
0.2 mg/m³ 1910.1000

C 0.02 ppm USA. Occupational Exposure Limits (OSHA) - Table Z- 1
0.2 mg/m³ Limits for Air Contaminants

The value in mg/m³ is approximate. Ceiling limit is to be determined from breathing-zone air samples.

TWA 0.0050 ppm USA. NIOSH Recommended Exposure Limits
0.05 mg/m³
10 minute ceiling value

C 0.2 ppm USA. NIOSH Recommended Exposure Limits
0.2 mg/m³
10 minute ceiling value

Isocyanic acid, polymethylenepolyphenylene ester cas#:(9016-87-9) [25-45%]

Appearance: Non-pigmented liquid.
Physical State: Liquid
Spec Grav./Density: N/A
Viscosity: approx. 400 cps

Odor: musty
Molecular Formula: N/A
Solubility: Not soluble in water; REACTS with water releasing carbon dioxide.
Percent Volatile: 0%
Freezing/Melting Pt.: 60°F
Flash Point: 460°F
Vapor Density: >1
Auto-Ignition Temp: NDA

Boiling Point: approx. 406°F
Flammability: None
Evap. Rate: <1

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STABILITY AND REACTIVITY

Chemical Stability: Polyisocyanates are highly reactive chemicals that should be handled and stored in a way to avoid many common substances, including water and moisture. Product is stable under normal conditions.

Conditions to Avoid: Moisture and/or water. High temperatures, sparks, flame and temperature above 350°F.

Materials to Avoid: Water; strong bases; alcohols; amines; metal compounds;

Hazardous Decomposition: By fire or excessive heat: carbon monoxide, carbon dioxide, oxides of nitrogen, traces of hydrogen cyanide, ammonia and MDI vapors. Excess gas may rupture containers.

Hazardous Polymerization: May occur with incompatible reactants, especially strong bases, water or temperatures over 320°F (50°C).

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TOXICOLOGICAL INFORMATION

4,4'-Methylenediphenyl diisocyanate cas#:(101-68-8) [25-65%]

Information on toxicological effects

Acute toxicity:

Oral LD50 LD50 Oral - rat - 4,700 mg/kg

Inhalation LC50 Dermal LD50 no data available

Other information on acute toxicity

Skin corrosion/irritation: Serious eye damage/eye irritation:

Eyes - rabbit - Moderate eye irritation

Respiratory or skin sensitization: no data available

May cause allergic respiratory and skin reactions

Germ cell mutagenicity: Laboratory experiments have shown mutagenic effects.

Genotoxicity in vitro - Human - lymphocyte Sister chromatid exchange

Genotoxicity in vivo - rat - Inhalation DNA damage

Carcinogenicity:

This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.

Limited evidence of carcinogenicity in animal studies

IARC: 3 - Group 3: Not classifiable as to its carcinogenicity to humans (Diphenylmethane-4,4- diisocyanate)

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity: Reproductive toxicity - rat - Inhalation:

Maternal Effects: Other effects. Specific Developmental Abnormalities: Musculoskeletal system.

no data available

Teratogenicity: no data available

Specific target organ toxicity - single exposure (Globally Harmonized System):
May cause respiratory irritation.

Specific target organ toxicity - repeated exposure (Globally Harmonized System):
no data available

Aspiration hazard: no data available

Potential health effects: Inhalation May be fatal if inhaled. Causes respiratory tract irritation. Ingestion May be harmful if swallowed. Skin May be harmful if absorbed through skin. Causes skin irritation. Eyes Causes eye irritation.

Signs and Symptoms of Exposure: Cough, Shortness of breath, Headache, Nausea, Vomiting, Pulmonary edema. Effects may be delayed.

Synergistic effects: no data available

Additional Information:

RTECS: NQ9350000

Isocyanic acid, polymethylenepolyphenylene ester cas#:(9016-87-9) [25-45%]

Information on toxicological effects

Acute toxicity:

Oral LD50 no data available

Inhalation LC50 LC50 Inhalation - rat - 4 h - 0.49 mg/l

Dermal LD50

Other information on acute toxicity

Skin corrosion/irritation: no data available

Serious eye damage/eye irritation: no data available

Respiratory or skin sensitisation: May cause allergic respiratory and skin reactions

Germ cell mutagenicity: no data available

Carcinogenicity:

IARC: 3 - Group 3: Not classifiable as to its carcinogenicity to humans (Isocyanic acid, polymethylenepolyphenylene ester)

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity: no data available

Teratogenicity: no data available

Specific target organ toxicity - single exposure (Globally Harmonized System):
Inhalation - May cause respiratory irritation.

Specific target organ toxicity - repeated exposure (Globally Harmonized System):
no data available

Aspiration hazard: no data available

Potential health effects: Inhalation May be fatal if inhaled. Causes respiratory tract irritation. Ingestion Harmful if swallowed. Skin Harmful if absorbed through skin. Causes skin irritation. Eyes Causes eye irritation.

Signs and Symptoms of Exposure: salivary gland obstruction, allergic dermatitis, respiratory difficulties, bronchoconstriction, To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Synergistic effects: no data available

Additional Information:

RTECS: Not available

12	ECOLOGICAL INFORMATION
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4,4'-Methylenediphenyl diisocyanate cas#:(101-68-8) [25-65%]

Information on ecological effects

Toxicity:

Toxicity to daphnia EC50 - Daphnia magna (Water flea) - 0.35 mg/l - 24 h.
and other aquatic invertebrates

Persistence and degradability: no data available

Bioaccumulative potential: no data available

Mobility in soil: no data available

PBT and vPvB assessment: no data available

Other adverse effects: Do not empty into drains.

no data available

Isocyanic acid, polymethylenepolyphenylene ester cas#:(9016-87-9) [25-45%]

Information on ecological effects

Toxicity: no data available

Persistence and degradability: no data available

Bioaccumulative potential: no data available

Mobility in soil: no data available

PBT and vPvB assessment: no data available

Other adverse effects: no data available

13	DISPOSAL CONSIDERATIONS
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Disposal: Any disposal practice must be in compliance with all federal, state and local laws and regulations. Chemical additions, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate or otherwise inappropriate. Waste characterization and disposal compliance are the responsibility solely of the party generating the waste or deciding to discard or dispose of the material.

Do not allow material to enter sewers, a body of water, or contact the ground. Refer to RCRA 40 CFR 261, and/or any other appropriate federal, state or local requirements for proper classification information.

14	TRANSPORT INFORMATION
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Non DOT/RCRA regulated

15	REGULATORY INFORMATION
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[%] RQ (CAS#) Substance - Reg Codes

[25-65%] RQ(5000LBS), 4,4'-Methylenediphenyl diisocyanate (101-68-8) CERCLA, HAP, IARC, MASS, NJHS, OSHAWAC, PA, SARA313, TSCA, TXAIR

[25-45%] Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9) IARC, SARA313, TSCA

[15-35%] Benzene, 1,1'-methylenebis[isocyanato- (26447-40-5) TSCA

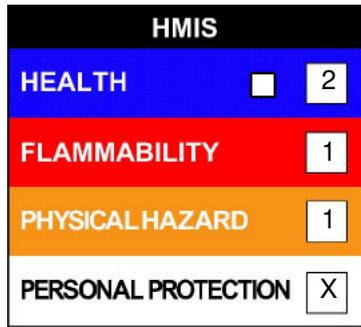
This product does not contain chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Regulatory Code Legend

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- RQ = Reportable Quantity
 - CERCLA = Superfund clean up substance
 - HAP = Hazardous Air Pollutants
 - IARC = IARC Carcinogen Risks
 - MASS = MA Massachusetts Hazardous Substances List
 - NJHS = NJ Right-to-Know Hazardous Substances
 - OSHA = OSHA workplace Air Contaminants
 - PA = PA Right-To-Know List of Hazardous Substances
 - SARA313 = SARA 313 Title III Toxic Chemicals
 - TSCA = Toxic Substances Control Act
 - TXAIR = TX Air Contaminants with Health Effects Screening Level

16	OTHER INFORMATION
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NFPA: Health = 2, Fire = 1, Reactivity = 1, Specific Hazard = None
HMIS III: Health = 2, Fire = 1, Physical Hazard = 1
HMIS PPE: X - Consult your supervisor for special instructions



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